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Component - Plastics

E61040

HEXION SPECIALTY CHEMICALS GMBH

POSTFACH 7154, ISERLOHN 58609 DE

PF 2736(a)(b)

Phenolic (PF), "Rutaform, Bakelite", furnished as pellets, powder, granular material

Color	Min Thk (mm)	Flame Class	HWI	HAI	RTI Elec	RTI Imp	RTI Str
BK	0.46	V-0	-	-	150	150	150
ALL	0.81	V-1	0	2	150	150	150
NC, GN, BK	0.81	V-0	0	2	150	150	150
ALL	1.5	V-0	0	2	150	150	150
	3.0	V-0	0	2	150	150	150

Comparative Tracking Index (CTI): **3**

Dimensional Stability (%): **0.23**

High-Voltage Arc Tracking Rate
(HVTR): **0**

High Volt, Low Current Arc Resis (D495): **5**

Dielectric Strength (kV/mm): **20**

Volume Resistivity (10xohm-cm): **10**

(a) - Optional Suffix "H".

(b) - Grade designation may be followed by a four digit number representing color, P or S indicating type of molding, a single digit representing slight color variation.

UL94 small-scale test data does not pertain to building materials, furnishings and related contents. UL94 small-scale test data is intended solely for determining the flammability of plastic materials used in the components and parts of end-product devices and appliances, where the acceptability of the combination is determined by ULI.

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IEC and ISO Test Methods

Test Name	Test Method	Units	Thickness Tested (mm)	Value
IEC Flammability	IEC 60695-11-10	Class (color)	0.46	V-0 (BK)
			0.81	V-1 (ALL)
			0.81	V-0 (NC, GN, BK)
			1.5	V-0 (ALL)
			3.0	V-0 (ALL)
Glow-Wire Flammability (GWFI)	IEC 60695-2-12	C	-	-
Glow-Wire Ignition (GWIT)	IEC 60695-2-13	C	-	-
IEC Comparative Tracking Index	IEC 60112	Volts (Max)	-	-
IEC Ball Pressure	IEC 60695-10-2	C	-	-
ISO Heat Deflection (1.80 MPa)	ISO 75-2	C	-	-
ISO Tensile Strength	ISO 527-2	MPa	-	-
ISO Flexural Strength	ISO 178	MPa	-	-
ISO Tensile Impact	ISO 8256	kJ/m2	-	-
ISO Izod Impact	ISO 180	kJ/m2	-	-
ISO Charpy Impact	ISO 179-2	kJ/m2	-	-

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The materials covered in this database are incomplete in certain constructional features or restricted in performance capabilities and are intended for use as components of complete equipment submitted for investigation rather than for direct separate installation in the field. THE FINAL ACCEPTANCE OF THE COMPONENT IS DEPENDENT UPON ITS INSTALLATION AND USE IN COMPLETE PRODUCTS SUBMITTED TO UNDERWRITERS LABORATORIES INC.

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